

# Abstract

The invention relates to a method for mounting a worm (30) on an armature shaft (12) of an armature (10) for an electric motor. The invention proposes first mounting  
5 armature parts, such as an armature lamination packet (18) with armature windings (20), a commutator (14), a bearing seat (26), and/or a bearing (28), on the armature shaft (12) and then rolling the worm (30) on the armature shaft (12). This has the advantage that the worm (30) can have a greater  
10 diameter than does the armature shaft (12) over its remaining length. (Fig. 1)